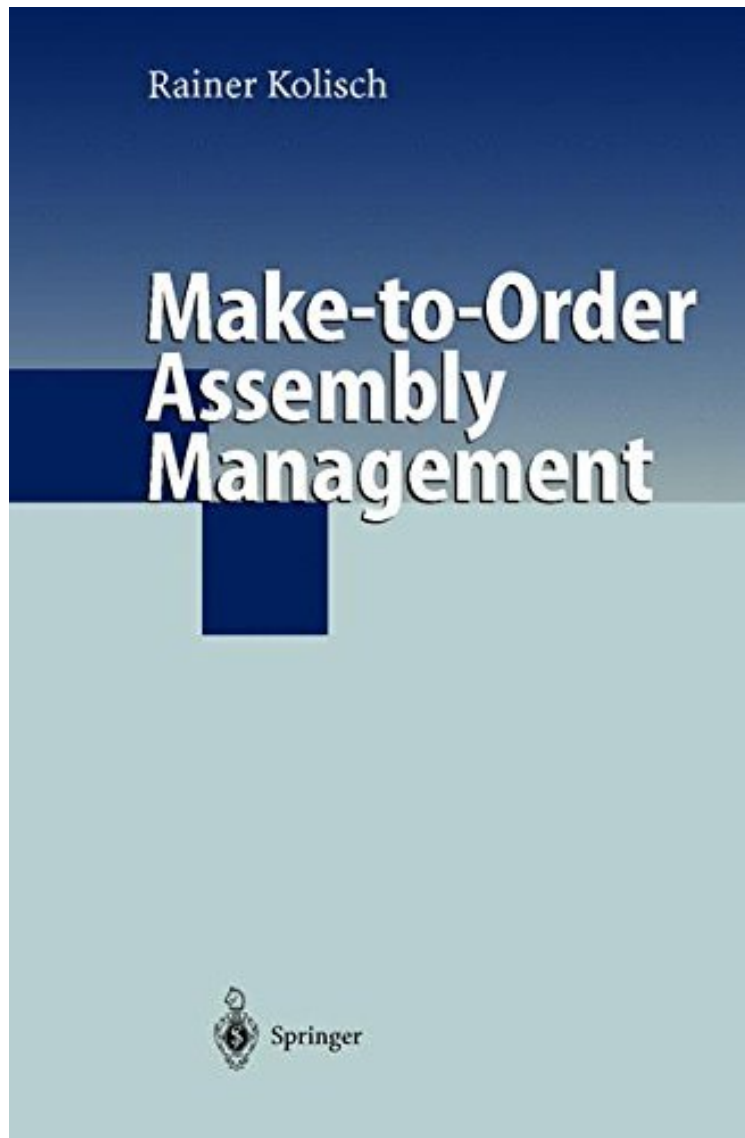


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# Make-to-Order Assembly Management

*Rainer Kolisch*

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**Rainer Kolisch : Make-to-Order Assembly Management** before purchasing it in order to gauge whether or not it would be worth my time, and all praised Make-to-Order Assembly Management:

Purchasing .Fabrication Assembly Distribution Figure 1.1: Multi-Level Manufacturing System for Make-to-Order Products specific resources of a type, i.e., a certain machine or a single worker, the determination of the sequence operations are processed on a machine; chine, and the assignment of start and finish times to operations. We will modify

this framework to be specifically suited for multishy; level make-to-order manufacturing systems. We assume that the facilshy; ity design issue is settled, i.e., the location and the layout of the facility as well as the capacity ofthe three main resource types of the company are determined. These resource types are the engineering department, the fabrication department, and the assembly department. The engineering department is concerned with the construction of new products as well as the modification and customization of exshy; isting products. This entails the generation of engineering documents such as blue prints for manufacturing. The capacity of the engineering department is determined by the the count and qualification of engishy; neers and by the availability of construction devices such as computer aided design (CAD) systems etc.